



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 171901



Part No: D4034-041

Job Qty: 6 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
90	Start up Operation	6 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Large Fab-6	DC 2018-02-14
100	Large Fab	6 pcs	2/16/18	2/16/18	0.00	6.90	Large Fab 1	DC 2018-02-14
110	QC	6 pcs	2/16/18	2/16/18	0.00	0.00	QC9	24 2018-02-16
120	QC	6 pcs	2/16/18	2/16/18	0.00	0.00	QC5	21 2018-02-16
130	Packaging	6 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3 Large Fab	21 2018-02-16
140	QC21-SA	6 Ea	2/16/18	2/16/18	0.00	0.00	QC21	21 FEB 16 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	6 Ea (1 ea)	90-Start up Operation	5034850
D4021-9	Bushing	24 Ea (4 ea)	90-Start up Operation	5041079
D4034-1	Rib	6 Ea (1 ea)	90-Start up Operation	5016197
D4034-3	Rib	6 Ea (1 ea)	90-Start up Operation	5038296

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	6	12	0
	D4021-9	24	2	0
	D4034-1	6	28	0
	D4034-3	6	29	0

Part Specifications

Specifications could not be found.

Plex 2/9/18 10:04 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S042459



Part: D4034-041

Serial No/Batch: S042459

Revision: D4034

Inspector:

Date: 02/14/18 15:41 PM

Master Unit 000746



Job No 171901